



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G03731-3G-PO

Job Sheet 191258



Part No: RBW6205G03731-3G-PO

Job Qty: 3 pcs

Part Name: Trim Tab Bending Gauge Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/25/19

Job Tracking No:

Due Date: 4/29/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G03731-3G Rev.4 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	4/29/19	4/29/19	0.00	0.00	Purchasing - 1		APR 22 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	3 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 2 - 13 - B4B		APR 22 2019
120	QC 6	3 pcs	4/29/19	4/29/19	0.00	0.00	QC 6 - 9		APR 30 2019
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
130	Packaging 3-1 - Stock - B4B	3 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
140	QC 21 - FG	3 pcs	4/29/19	4/29/19	0.00	0.00	QC 21 - FG - 21		MAY 01 2019
							QC 21 - FG - 70		
							QC 21 - FG - 53		



Container No: S174047



Part: RBW6205G03731 - 3G

Job No: 191258

Serial No/Batch: S174047

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/22/19

Part Op 100 - Issue P/O: _____ MANUFACTURE RBW6205G03731-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

PO Details

Arrow Tech Machine Works (arr002-vu)



PO No: PO042703

Line No: 5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G03731-3GP	Trim Tab Bending Gauge Assembly	3 Ea (1 ea)	100-Purchasing	5174036

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G03731-3GP	3	0	0

Part Specifications

Specifications could not be found.

Plex 4/22/19 2:56 PM Dart.Hadley.Shannon



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Tel (613) 632-5200
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RBW6205G03731-3G-PO

Job Sheet 191258



Part No: RBW6205G03731-3G-PO

Job Qty: 3 ea

Part Name: Trim Tab Bending Gauge Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/25/19

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Due Date: 4/29/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G03731-3G Rev.4 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		4/29/19	0.00	0.00	Purchasing		
110	Packaging	3 pcs		4/29/19	0.00	0.00	Packaging2		
120	QC	3 pcs		4/29/19	0.00	0.00	QC6		
130	Packaging	3 pcs		4/29/19	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea		4/29/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: _____ MANUFACTURE RBW6205G03731-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

Arrow Tech Luss

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G03731-3GP	Trim Tab Bending Gauge Assembly	3 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G03731-3GP	3	0	0

Part Specifications

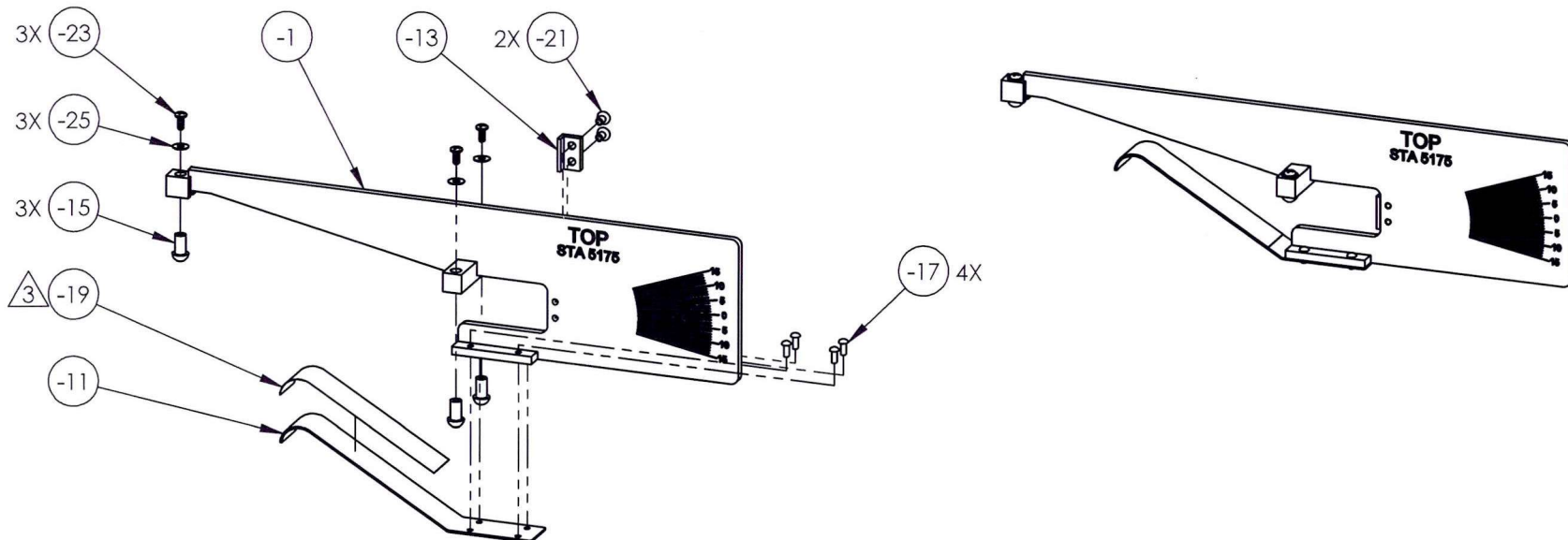
Specifications could not be found.

Plex 2/25/19 1:46 PM dart.Lussier.Patrick

2250 - 1204
1046
3138

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D BOM -15 FROM 5/8 LENGTH, ADDED BOM -23 & -25, CH'D -1 FINISH FOM PRIME W/ AVIATION PRIMER A902, PAINT YELLOW, MIL-PRF-81352C TYPE III, OR EQUIVALENT PER RW. CH'D -3 11° ANGLE TO 11.44°, CH'D -5 & -7 HOLE FROM DIAMETER .238 & -5 HOLE TO THRU HOLE, ADDED MISSING DIM'S -1 6.450 & -5 .050, CH'D -15 DESIGN DIM'S PER GE.	3/28/2011	RJC	
2		CH'D -3 TEXT (STA 5175) HT FROM .35 TO .25 ADDED -5 MISSING DIMENSIONS .275 & .230, CH'D S.F. -16 TO -3, CH'D -7 SLOT DEPTH FROM .135 TO .125, AND S.F. -16 TO -3.	10/2/2012	RJC	
3		-1 ADDED REFERENCE DIM (1.150). -13 CH'D DIM WAS Ø.180 C-SINK .09 X 82°(X2) IS Ø.180 THRU C-SINK Ø.360 X 82° (X2).	3/7/2013	BIM	RG
4	15-0319	UPDATED TO NEW DRAFTING STANDARDS. -1 CH'D FINISH WAS POWDER COAT YELLOW IS RED ANODIZE MIL-A-8625, TYPE II, CLASS II. DELETED POWDER COAT NOTE. -3 DELETED "PAINT BLACK AFTER PAINTING YELLOW" FROM ENGRAVING NOTES. CH'D DIM WAS 11.44° IS (11.44°). -11 DELETED DIMS 5.70, (3.935). CH'D DIMS WAS R.50 IS R.46, WAS 7.00 IS 6.967. ADDED DIM R.13. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	10/5/2015	DPD	JAG



NOTES:

- PART OF KIT RBW6205G03532-3G.
- REF. AGUSTA T/N: 3G6205G03731.
- CUT -19 TEFLON TAPE TO FIT -11 SPRING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	GAUGE PLATE WELDMENT			2
	1		-3		GAUGE PLATE	6061		3
	1		-5		END BEARING MOUNT	6061		4
	1		-7		DBL. BEARING MOUNT	6061		5
	1		-9		SUPPORT PLATE	6061		6
			-11	1	SPRING	301 S.S.		7
			-13	1	STOP	NYLON		8
			-15	3	BEARING	NYLON		9
		B/O	-17	4	RIVETS	2117	Ø1/8 X 3/8 (AIRCRAFT SPRUCE#AN470AD-4-6)	1
		B/O	-19	A/R	TEFLON TAPE	TEFLON	.005 X 1	1
		B/O	-21	2	FLATHEAD MACHINE SCREW	STEEL	8-32 X 5/16 (MCMaster-CARR #90273A191)	1
		B/O	-23	3	PAN HEAD PHILLIPS MACH. SCREW	STEEL	6-32 X 5/16 (MCMaster-CARR #90272A145)	1
		B/O	-25	3	FLAT WASHER	STEEL	FOR #6 SCREW (MCMaster-CARR #95229A310)	1
	ASSY -1							

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE ASSY.	
DWG NO. RBW6205G03731-3G	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
.XXX ± .005	APPROVED <i>D Weil</i>
.XX ± .01	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 2/2/2011 SHEET 1 OF 9



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042703



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO042703
PO Date: 2/25/19
Due Date: 4/29/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191247	RBW6305G01232-3GP			Gimbal Torque Tube Bushing Remover REV 3	Firmed	-	4/29/19	2 Ea	0 Ea	2 Ea	\$708.34/Ea	\$1,416.68
									APR 01 2019				
2	191252	RBW6205G13231-3GP			Arm Assembly As Per Dwg RBW6205G13231-3G Rev. 1	Firmed	-	4/29/19	9 Ea	0 Ea	9 Ea	\$298.00/Ea	\$2,682.00
									APR 01 2019				
3	191253	RBW6305G00232-3GP			Gimbal Torque Tube Bushing Installer REV 2	Firmed	-	4/29/19	2 Ea	0 Ea	2 Ea	\$708.75/Ea	\$1,417.50
									APR 01 2019				
4	191255	RBW6205G06131-3GP			Main Rotor Pitch Control Lever Expander REV D	Firmed	-	4/29/19	4 pcs	0 pcs	4 pcs	\$913.63/pcs	\$3,654.52
									APR 01 2019				
5	191258	RBW6205G03731-3GP			Trim Tab Bending Gauge Assembly REV 4	Firmed	-	4/29/19	3 Ea	0 Ea	3 Ea	\$1,204.00/Ea	\$3,612.00
									APR 22 2019				

Grand Total: \$12,782.70



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PURCHASE ORDER
PO042703



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "P. Lussier".

Plex 2/25/19 2:20 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 518

Date: 4/18/2019
PO Ref: 042703
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
3

Item
TRIM TAB BENDING GUAGE ASSY

Part No.
RBW6205G03731-3G

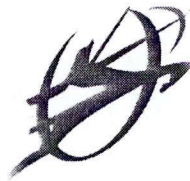
DAS
68
9-89

Received by:

Packaged by: J.M.C.

Checked by: AUP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 042703 Dated: 4/19/2019

Our Order / Job No: 042703-5AWT Order Qty: 3

Part Name: TRIM TAB BENDING GUAGE ASSY.

Part Number RBW6205G03731-3G

Lot Size: N/A Ship Date: 4/19/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6205G03731-3G Rev: 4

DAS
68
9-89

Material Size and Type: -3, -5, -7, -9/6061 ALUM.; -11/301SS; -13, -15/NYLON

Material Specifications: ALUM.: ASTM B221; SS: ASTM A666; NYLON: ASTM D5989-05

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625, TYPE II, CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 4/19/19

Signed: Hemant M. Sald

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com